

| 1. Brief | introduction: | 2 |
|-----------|---|-------|
| 1.1 | System and model description | 2 |
| 1.2 | Description of commonly used symbols | 3 |
| 1.3 | LCD display and function of buttons: | 5 |
| 1.4 | Product specification and performance | 6 |
| 2. Instal | llation | 8 |
| 2.1 | Unpacking and inspection | 8 |
| 2.2 | Input and output power cords and protective earth gre | ound |
| ins | tallation | 8 |
| 2.3 | Installation | 8 |
| 2.4 | Operating procedure for connecting the long backup | time |
| mo | del UPS with the external battery | .11 |
| 3. Opera | ation and operating mode | . 11 |
| 3.1 | Operation | . 11 |
| | 3.1.1. Turn on the UPS with utility power supplied (in | Line |
| | mode/AC mode) | . 11 |
| | 3.1.2. Turn on the UPS with no utility power supplied (in Ba | ttery |
| | mode) | .12 |
| | 3.1.3. Turn off the UPS with no utility power supplied (in Ba | ttery |
| | mode) | .12 |
| 3.2 | Operating mode | .13 |
| | 3.2.1. Utility power mode | . 13 |
| | 3.2.2. Battery mode | . 14 |
| | 3.2.3. Bypass mode | .14 |
| | 3.2.4. Abnormality mode | .15 |
| | 3.2.5. Backup time for the standard model | .15 |
| | 3.2.6. Communication Port | 16 |
| 4. Batte | ry Maintenance | . 18 |
| 5. Notes | s for battery disposal and battery replacement | . 18 |
| 6. Troub | ole shooting instructions | . 19 |
| 6.1 | Warning code and Fault code | .19 |
| 6.2 | Simple problem phenomena and solutions | .21 |

1. Brief introduction:

1.1 System and model description

This Online Series is an uninterruptible power supply incorporating double-conversion technology. It provides perfect protection specifically for computer equipment, Communication Systems to computerized instruments.

Its true online double-conversion design eliminates all mains power disturbances. A rectifier converts the alternating current from the utility power to direct current. This direct current charges the batteries and powers the inverter. On the basis of this DC voltage, the inverter generates a pure sinusoidal AC voltage, which is constantly powering the loads.

Computers and Peripherals are thus powered entirely by the UPS. In the event of power failure, the maintenance-free batteries power the inverter.

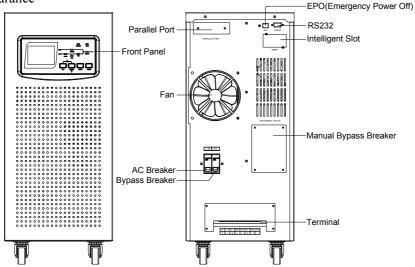
This manual is applicable to the following models:

- 1) The 6KS is a standard model with inbuilt battery, hereinafter called 6KS;
- 2) The 6KL is a long backup time model, which is able to connect with the external battery bank, hereinafter called 6KS;
- 3) The 10KS is a standard model with inbuilt battery, hereinafter called 10KS;
- 4) The 10KL is a long backup time model, which is able to connect with the external battery bank
- 5) The 310K is a three-phase input and single-phase output long backup time model, which is able to connect with the external battery bank.
- 6) The 315K is a three-phase input and single-phase output long backup time model, which is able to connect with the external battery bank. Hereinafter called three-phase 15KL.7) The 320KL is a three-phase input and single-phase output long backup time model, which is able to connect with the external battery bank.

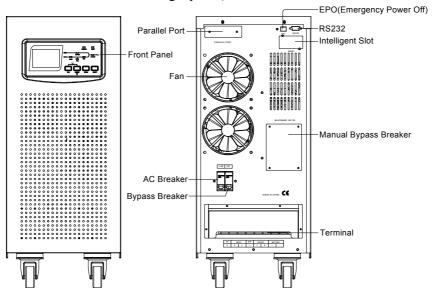
1.2 Description of commonly used symbols

The following symbols will be used in this manual and may appear during the course of your practical applications. Therefore, all users should be familiar with them and understand their meanings

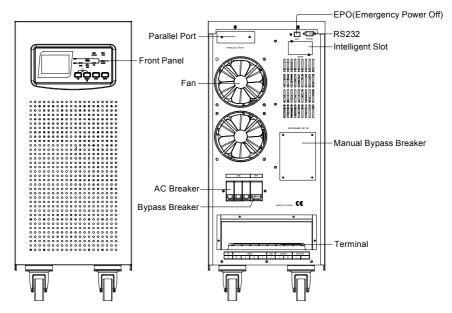
Appearance



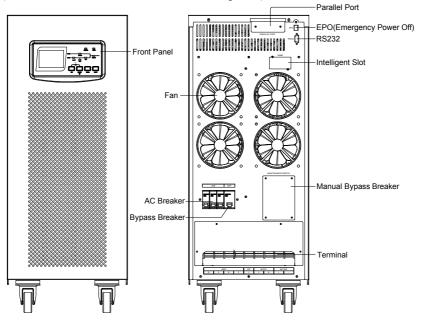
(Front and Back View of 6KVA single phase)



(Front and Back View of 10KVA single phase)

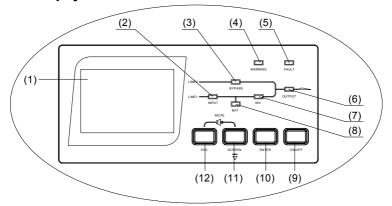


(Front and Back View of 10-15KVA 3/1 phase)



(Front and Back View of 20KVA 3/1phase)

1.3 LCD display and function of buttons:



- 1 (1) LCD display screen. Display the working parameter and status of the UPS.
 - (2) Main power input indicator (green). It will light when main power is normal.
 - (3) Bypass input indicator (green). It will light when UPS is in bypass model.
 - (4) Warning indicator(red). It will light when the system gives warning.
 - (5) Error alarm indicator (red). It will light with alarm when UPS has fault.
 - (6) Output indicator(green). It will light when the output is available.
 - (7) Inverter output indicator (green). It will light when the Inverter is working.
 - (8) —Battery is working (yellow). It will light when battery supply power to UPS. "Screen" is to view and choose the functions or items.
 - (9) —"—"ON/OFF". Press it longer than 1 second, the UPS will start or turn off.
 - (10) "Enter". This button is to confirm where the cursor points or the parameter setting.
 - (11)"Screen". This button is to choose the next menu.
 - (12) "ESC". This menu is to return to the previous menu.

1.4 Product specification and performance

General specification

| | | Frequency | | Input | | Battery |
|--------------|----------------|-----------|------------|-------------|--------------|--------------------|
| Power rating | Model | (Hz) | Voltag | je | Current | Voltage |
| 5kVA/4.0kW | 5KS | 50/60 | (176-276) | Or | 26A max. | 120/192/240 |
| 5KVAV4.UKVV | JN3 | 50/60 | (80-150)\ | /ac | ZOA IIIax. | VDC |
| 5kVA/4.0kW | 5KL | 50/60 | (176-276) | Or 26A max. | | 120/192/240 |
| ORV/V-I.ORVV | OILE | | (80-150 |)Vac | 20/ (max. | VDC |
| 6kVA/4.8kW | 6KS | 50/60 | (176-276) | | 31A max. | 120/192/240 VDC |
| | | | (80-150)\ | /ac | | VDC |
| 6kVA/4.8kW | 6KL | 50/60 | (176-276) | | 31A max. | 120/192/240 VDC |
| | | | (80-150 |)Vac | | VDC |
| 10kVA/8kW | 10KS | 50/60 | (176-276) | | 50A max. | 192/240VDC |
| | | | (80-150 | | | |
| 10kVA/8kW | 10KL | 50/60 | (176-276) | | 50A max. | 192/240VDC |
| | - | | (80-150)\ | /ac | | |
| 10kVA/8kW | 3-phase10KS | 50/60 | (304-47 | 8)Or | 50A max. | 192/240VDC |
| | - p | | 138-260 | Vac | | |
| 10kVA/8kW | 3-phase10KL | 50/60 | (304-47 | 8)Or | 50A max. | 192/240VDC |
| 10107700107 | o pridoo rorke | | 138-260V | ac | our max. | |
| 15kVA/12kW | 3-phase15KL | 50/60 | (304-478) | Vac | 75A max. | 192/240VDC |
| 20kVA/16kW | 3-phase20KL | 50/60 | (304-478) | Vac | 100A max. | 192/240VDC |
| | | | | | | |
| | Battery | Out | put | Unit I | Dimensions | Net Weight |
| Power rating | Current | Voltage | Current | (W× | L×H(mm) | (kg) |
| | | 220VAC | | 230 | *509*507 | |
| 5kVA/4.0kW | 26A max | | 23A | | | 20 |
| 5kVA/4.0kW | 26A max | 220VAC | 23A | 250 | *509*530 | 45/51 |
| 6kVA/4.8kW | 30A max, | 220VAC | 27A | 260 | x582 x642 | 63 |
| 6kVA/4.8kW | 30A max, | 220VAC | 27A | 260 | x582 x642 | 27 |
| 10kVA/8kW | 50A max. | 220VAC | 45A | 260 | x582 x642 | 66 |
| 10kVA/8kW | 50A max. | 220VAC | 45A | 260 | x582 x642 | 29 |
| 10kVA/8kW | 50A max. | 220VAC | 45A | 290 > | c 600 x 642 | 73 |

| 10kVA/8kW | 50A max. | 220VAC | 45A | 290 x 600 x 642 | 36 |
|------------|-----------|--------|-----|-----------------|----|
| 15kVA/12kW | 75A max. | 220VAC | 68A | 300 x 600 x 742 | 42 |
| 20kVA/16kW | 100A max. | 220VAC | 91A | 300 x 600 x 742 | 42 |

Electrical performance

| · | <u> </u> | | | | | | |
|--------------------------------|--------------|-----------|-------------------|--|--|--|--|
| | Input | | | | | | |
| Model | Voltage | Frequency | Power Factor | | | | |
| Single phase 5K | Single-phase | 40Hz-70Hz | >0.98 (Full load) | | | | |
| Single phase 6K/10K | Single-phase | 40Hz-70Hz | >0.98 (Full load) | | | | |
| Three-phase 10KL/15KL/ 20KL | Three-phase | 40Hz-70Hz | >0.95 (full load) | | | | |

| | Output | | | | | | | |
|------------|--------|--|--------------------------------|---|----------------|--|--|--|
| Voltage | Power | | 5 | | Current | | | |
| regulation | factor | Frequency tolerance | Distortion | Overload capacity | crest ratio | | | |
| ±1% | 0.8lag | Synchronized 46~54Hz in Line mode(AC mode) ±0.1% of normal frequency in Battery mode. | THD<3% Full load (linear load) | 105%~125% load transfers to bypass mode after 60s,125%~150% load transfers to bypass after 30s. | 3:1 maximum | | | |

Operating environment

| Temperature | Humidity | Altitude | Storage temperature |
|-------------|----------|----------|---------------------|
| 0℃~40℃ | 20%~90% | <1000m | -15℃~40℃ |

Note: if the UPS is installed or used in a place where the altitude is above than **1000m**, the output power must be derated in use, please refer to the following:

| Altitude (M) | 1000 | 1500 | 2000 | 2500 | 3000 | 3500 | 4000 | 4500 | 5000 |
|----------------|------|------|------|------|------|------|------|------|------|
| Derating power | 100% | 95% | 91% | 86% | 82% | 78% | 74% | 70% | 67% |

2. Installation

2.1 Unpacking and inspection

- Unpack the packaging and check the package contents. The shipping package contains:
- A UPS
- A user manual
- A communication cable
- Inspect the appearance of the UPS to see if there is any damage during transportation.
 Do not turn on the unit and notify the carrier and dealer immediately if there is any damage or lacking of some parts.

2.2 Input and output power cords and protective earth ground installation

1. Notes for installation

- The UPS must be installed in a location with good ventilation, far away from water, inflammable gas and corrosive agents.
- 2) Ensure the air vents on the front and rear of the UPS are not blocked. Allow at least 0.5m of space on each side.
- 3) Condensation to water drops may occur if the UPS is unpacked in a very low temperature environment. In this case it is necessary to wait until the UPS is fully dried inside out before proceeding installation and use. Otherwise there are hazards of electric shock.

2.3 Installation

Installation and wiring must be performed in accordance with the local electric code and the following instructions by professional personnel.

For safety, please cut off the mains power switch before installation. The battery breaker also needs to be cut off if it is a long backup time model ("L" model).

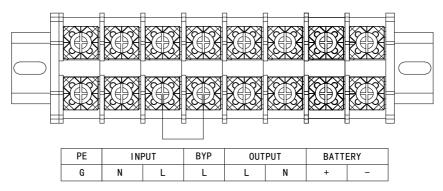
- Open the terminal block cover located on the rear panel of the UPS, please refer to the appearance diagram)
- For 5/6K(L) UPS, it is recommended to select the UL1015 10AWG(6mm²) wire or other insulated wire which complies with AWG Standard for the UPS input and output wirings.
- 3) For 10K(L)/3 phase 10KS UPS, it is recommended to select the UL1015 8AWG(10mm²) wire or other insulated wire which complies with AWG Standard for the UPS input and output wirings.
- 4) For 3 phase 15KS /3 phase 20KL UPS, it is recommended to select the UL1015 6AWG (25mm²) wire or other insulated wire which complies with AWG Standard for the UPS input and output wirings.

Note: Do not use the wall receptacle as the input power source for the UPS, as its rated current is less than the UPS's maximum input current. Otherwise the receptacle may be burned and destroyed.

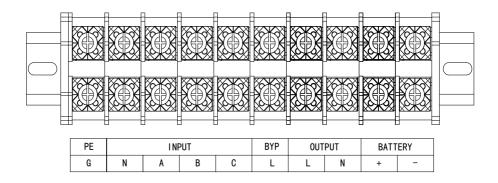
- 5) Connect the input and output wires to the corresponding input and output terminals according to the following diagram.
- 6) Note: you must make sure that the input and output wires and the input and output terminals are connected tightly the protective earth ground wire refers to the wire connection between the equipment which consumes electric equipment and the ground wire. The wire diameter of protective earth ground wire should be at least as above mentioned for each model and green wire or green wire with yellow ribbon wire is used.
- 7) After having completed the installation, make sure the wiring is correct.
- 8) Please install the leak current protective breaker at the output power distribution panel of the UPS if necessary.
- 9) To connect the load with the UPS, please turn off all the loads first, then perform the connection and finally turn on the loads one by one. No matter the UPS is connected to the utility power or not, the output of the UPS may have electricity.

The parts inside the unit may still have hazardous voltage after turning off the UPS. To make the UPS have no output, power off the UPS, and then disconnect the utility power supply.

- 10) Suggest charging the batteries for 8 hours before use. After connection, turn the bypass breaker in the "ON/OFF" position, the UPS will charge the batteries automatically. You can also use the UPS immediately without charging the batteries first, but the backup time may be less than the standard value.
- 11) If it is necessary to connect the inductance load such as a monitor or a laser printer to the UPS, the start-up power should be used for calculating the capacity of the UPS, as its start-up power consumption is too big when it is started.



Input and output Terminal Block wiring diagram of 5K-10K(1phase)



Input and output Terminal Block wiring diagram of three-phase 10-20kva

2.4 Operating procedure for connecting the long backup time model UPS with the external battery

- 1. The nominal DC voltage of external battery pack is 192/240VDC. Each battery pack consists of 16/ 20 pieces of 12V maintenance free batteries in series. To achieve longer back time, it is possible to connect multi-battery packs, but the principle of "same voltage, same type" should be strictly followed.2. The connector of the external battery cable is used to plug into the external battery socket of the UPS, the other end of the external battery cable is made of three open wires with ring terminals to connect with the external battery pack(s). The procedure of installing battery bank should be complied with strictly. Otherwise you may encounter the hazardous of electric shock.
- 1) A DC breaker must be connected between the battery pack and the UPS. The capacity of breaker must be not less than the data specified in the general specification.
- Set the battery pack breaker in "OFF" position and connect the 16/20 pieces of batteries in series.
- 3) You must connect the external battery cable to the battery first, if you connect the cable to the UPS first, you may encounter the hazardous of electric shock.
 - 2. To complete the connection by plugging the connector of the external battery cable into the external battery socket of the UPS. Do not attempt to connect any loads to the UPS now. You should connect the input power wire to the right position first. And then set the breaker of the battery pack in the ON position. After that set the bypass breaker in the ON position. The UPS begins to charge the battery packs at the time.

3. Operation and operating mode

3.1 Operation

3.1.1. Turn on the UPS with utility power supplied (in Line mode/AC mode)

- After you make sure that the power supply connection is correct, set the bypass breaker and the input breaker in the "ON/OFF" position first. At this time the fan rotates and the UPS supplies power to the load via the bypass. The UPS operates in Bypass mode.
- 2) To power on the UPS by simply pressing the "ON/OFF" button continuously for more than 1 second.
- 3) When being powered on, the UPS will perform self-diagnosis, with the load/battery level LEDs turned on and then off one after another in ascending order. A few seconds later, the INV LED is turned on, the UPS is already running in Utility Power

mode. If the utility power is abnormal, the UPS will operate in battery mode without output interruption of the UPS.

3.1.2. Turn on the UPS with no utility power supplied (in Battery mode)

- 4) Press the "ON/OFF" button continuously for more than 1 second to power on the UPS. For long back up time model ("L" model), please make sure that the battery breaker is in "ON/OFF" position.
- 5) During the course of starting up, the UPS has the same action as if it is connected to utility power except that the utility power LED is not turned on and the battery LED is turned on instead.
- **3.1.3. Turn off the UPS with utility power supplied (in Line mode/AC mode)**1) Press the "ON/OFF" button continuously for more than 1 second to turn off the inverter of the UPS immediately.
- 2) When being powered off, the UPS will perform self-diagnosis, the Load/Battery level LEDs will be turned on and then off one after another in ascending order, then the INV LED will be turned off and Bypass LED will be turned on. The UPS is working in Bypass mode.
- 3) Upon completion of the above to turn it off, output of electric current of the UPS is still present. In order to cut off the output from the UPS, simply cut off the utility power supply and the UPS will perform self-diagnosis, finally not any display is shown on the display panel and no voltage output is available from the UPS output.

3.1.3. Turn off the UPS with no utility power supplied (in Battery mode)

- Press the "ON/OFF" button continuously for more than 1 second to power off the UPS.
- When being powered off, the UPS will perform self-diagnosis, the Load/Battery level LEDs will be turned on and then off one after another in ascending order. Finally not any display is shown on the display panel and no voltage is available from the UPS output.

Suggestions: Please turn off the connected loads before turning on the UPS and turn on the loads one by one after the UPS is working in INV mode. Turn off all of the connected loads before turning off the UPS.

3.2 Operating mode

3.2.1. Utility power mode

The display panel in utility power mode is shown in the following diagram. The utility power LED and the INV LED are turned on.

If the battery LED is turned on and the utility power LED flashes, it indicates the voltage or frequency of the utility power has exceeded the normal range, the UPS operates in battery mode.

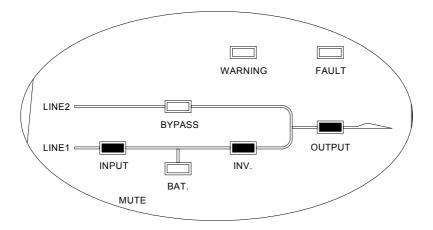


Fig 3-1 The utility power mode

- 2) If output overloaded, the warning LEDs will be turned on and alarm will keep twice every second. You should get rid of some unnecessary loads one by one to decrease the loads connected to the UPS less than 90% of its nominal power capacity.
- Note: Please follow the following steps to connect the generator: Activate the generator
 and wait until the operation is stable before supplying power of the generator to the UPS
 (be sure that the UPS is in idle mode). Then turn on the UPS according to the start-up
 procedure. After the UPS is turned on, then the loads can be connected to the UPS one
 by one.
- The power capacity of the AC generator should be at least twice of the UPS capacity.

3.2.2. Battery mode

The display panel in battery mode is shown in the following diagram Fig.3-2. The battery LED and the INV LED are turned on. When the UPS is running in battery mode, the buzzer beeps once every 4 seconds. If the "ESC" and "SCREEN" button on the front panel are pressed same time for more than 1 second again, the buzzer will stop beeping (in silence mode). If the Utility power is there but abnormal, the LED of it will flash.

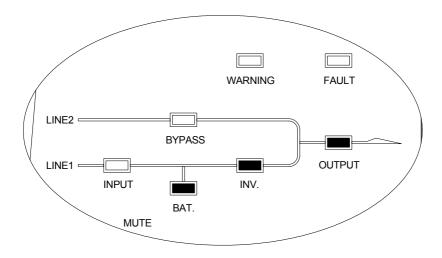


Fig 3-2 Battery mode diagram

2) When the battery capacity decreases, and the battery voltage descends to the alarm level, the buzzer will beep once every second to remind the users of in sufficient battery capacity and the UPS is soon going to shut down automatically. Then the load operations should be carried out promptly and the loads should be eliminated one by one.

3.2.3. Bypass mode

The display panel in bypass mode is shown in the following diagram Fig.3-3. The utility power LED and the bypass LED are lit.

The utility power LED flashes, it shows that the voltage or frequency of the utility power has exceeded the normal range of the UPS.

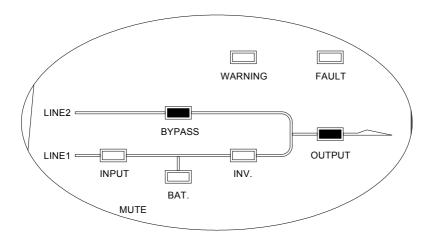


Fig 3-3 UPS bypass mode diagram

- 2) Other indications on the display panel are the same in utility mode.
- 3) The UPS does not have the backup function when it is in bypass mode. The power used by the load is supplied from the utility power via internal filter.

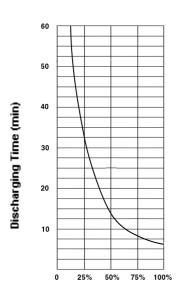
3.2.4. Abnormality mode

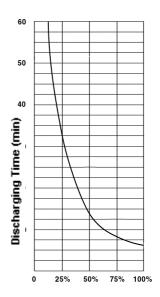
In case the fault LED is turned on when the UPS is in use, it shows that the UPS is operating in abnormal mode. Please refer to the troubleshooting in section 6 for detail.

3.2.5. Backup time for the standard model

The backup time of the long backup time model is dependent on the external battery pack capacity and the load level as well as other factors.

The backup time of standard model may vary from different models and load level. Please refer to the following:





backup time of 6kVA

Load level

backup time of 10kVA

Load level

3.2.6. Communication Port

Intelligent slot

This series is equipped with an intelligent slot for Web power (optional accessory) or other optional card to achieve remote management of the UPS through internet / intranet. Please contact your local distributor for further information.

RS232 interface

1) The following are the descriptions and pin assignment of RS232 DB-9 port:

Baud rate: 2400bps

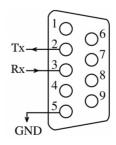
Data bit: 8 bit

Ending bit:1bit

Parity bit: None

DB-9 pin assignment:

| Pin number | Function description | I/O |
|------------|----------------------|--------|
| 3 | Rx | input |
| 2 | Tx | output |
| 5 | Ground | GND |



RS232 Interface

Optional AS400 interface

This optional AS400 card provides dry contact closure signal "OPEN" or "CLOSE". Following are the pin assignment and the descriptions of AS400 card:

PIN1: UPS failure (normally open, active close)

PIN2: summary alarmPIN3: ground

PIN4: Remote shutdown

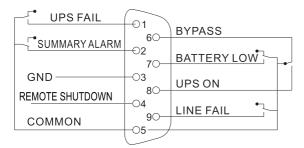
PIN5: Common

PIN6: Bypass active (relay close)

PIN7: Battery low

PIN8: UPS On (relay close)

PIN9: Utility Power failure (normally open, active close)



AS400 Interface

4. Battery Maintenance

- This series UPS only requires minimal maintenance. The battery used for standard models are value regulated sealed lead-acid maintenance free battery. These models require minimal repairs. The only requirement is to charge the UPS regularly in order to maximize the expected life of the battery. When being connected to the utility power, whether the UPS is turned on or not, the UPS keeps charging the batteries and also offers the protective function of overcharging. The UPS should be charged once every 4 to 6 months if it has not been used for a long time.
- In the regions of hot climates, the battery should be charged and discharged every 2 months. The standard charging time should be at least 12 hours.
- Under normal conditions, the battery life lasts 3 to 5 years. In case if the battery is found not in good condition, earlier replacement should be made. Battery replacement should be performed by qualified personnel.
- Replace batteries with the same number and same type of batteries.
- Do not replace the battery individually. All the batteries should be replaced at the same time following the instructions of the battery supplier.
- Normally, the batteries should be charged and discharged once every 4 to 6
 months. Charging should begin after the UPS shuts down automatically and, the
 standard charging time for standard UPS at least 12 hours.

5. Notes for battery disposal and battery replacement

1) Before disposing of batteries, remove conductive jewelry such as necklace, wrist watches and rings.

- 2) If it is necessary to replace any connection cables, please purchase the original materials from the authorized distributors or service centers, so as to avoid overheat or spark resulting in fire due to insufficient capacity.
- 3) Do not dispose of batteries or battery packs in a fire, they may explode.
- 4) Do not open or mutilate batteries, released electrolyte is highly poisonous and harmful to the skin and eyes.
- 5) Do not short the positive and negative of the battery electrode, otherwise, it may result in electric shock or fire.
- 6) Make sure that there is no voltage before touching the batteries. The battery circuit is not isolated from the input potential circuit. There may be hazardous voltage between the battery terminals and the ground.
- 7) Even though the input breaker is disconnected, the components inside the UPS are still connected with the batteries, and there are potential hazardous voltages. Therefore, before any maintenance and repairs work is carried out, switch off the breaker of the battery pack or disconnect the jumper wire of connecting between the batteries.
- 8) Batteries contain hazardous voltage and current. Battery maintenance such as the battery replacement must be carried out by qualified personnel

6. Trouble shooting instructions

6.1 Warning code and Fault code

| Warning code | Explanation | Solutions |
|----------------|--------------------------------|---|
| NO WARNING | UPS is working normally | |
| OVER LOAD | Overload | Reduce the load |
| BAT OPEN | Battery not connected | Connect battery and turn on the battery switch |
| OVER CHARGE | Battery is overcharged | |
| BAT DISCONNECT | Battery disconnected | Switch on the battery to make back up available |
| INV OVER TEMP | Inverter part temperature high | Cool it down |

| PFC OVER TEMP | PFC part temperature high | Cool it down |
|-----------------------|--|------------------------------|
| BYP LINE LOSS | Bypass not available | |
| LINE ORDER ERR | The 3phase A,B,C(R,S,T) not in right order | Check the phase order |
| BYPASS OVERLOAD | Bypass overloaded | Reduce the not critical load |
| Charger fail | Charger is fault | Check the charger |
| Fault code | Explanation | Solutions |
| NO FAULT | UPS is working normally | |
| BUS SOFT TIMEOU T' | BUS soft start time exceeded | Check PFC part |
| INVSOFT TIMEOUT | INVERTER soft start time exceeded | Check the inverter part |
| INV RELAY FAIL | Inverter relay fault | Check the relay |
| INV SHORT | INVERTER short circuit | Check the inverter part |
| INV VOLT LOW | Inverter voltage low | Check the inverter |
| INV VOLT HIGH | Inverter voltage high | Check the inverter |
| INV OVER LOAD | Inverter voltage overload | Check the inverter |
| BUS VOLT OVER | BUS over voltage | Check the bus |
| BUS VOLT UNDER | BUS under voltage | Check the bus |
| INV OVER TEMP | Inverter over temperature | Check the inverter |
| PFC OVER TEMP | PFC over temperature | Check the PFC |
| BYP SHORT | Bypass short circuit | Check the bypass |
| BYP OVER LOAD | Bypass overload | Check the bypass |
| BUS PEAK OVER | Bus peak voltage over | Check the bus |
| BUSDISCHG FAIL | Bus discharging fault | Check the bus |
| BUS SHORT | Bus short circuit | Check the bus |
| PFC HARD FAIL | PFC hardware fault | Check the PFC |
| PFC CURR FAIL | PFC current fault | Check the PFC |
| INV CURR FAIL | Inverter current fault | Check the inverter |

| LINE | ORD | ER ERR | 3phase A,B,C(R,S,T) not in right order | Check the lines |
|------|-----|--------|--|-----------------|
| PN | BUS | FAUT | Positive and negative of Bus fault | Check the bus |

6.2 Simple problem phenomena and solutions

| Abnormal phenomenon | Fault diagnosis | Solutions | |
|---|--|---|--|
| Alarming when connect the battery | Battery anode and cathode connection in reverse | Checking and reconnect | |
| Fans stop running | Fans failed or board of fan damaged | Contact with technician for repair | |
| | Switch failed | Check switch | |
| UPS not start when turn on UPS | Power supply board failed | Contact with technician for repair | |
| | Battery switch didn't turn on or failed | Check switch | |
| UPS no output when there is no mains | Battery capacity is not enough to support power | Contact with technician for repair | |
| UPS can not get normal communication | Communication software was set wrong or the communication cable is fault | Reset or replace the cable. | |
| UPS don't start up in mains and UPS works normally in battery | Charging board has fault | Checking if input fuse of charging board are failed | |

| Small charging current | Long backup charging board are failed | Checking if input fuse of charging board are failed |
|--|---|---|
| Buzzer alarming for a long time, FAULT light is bright | Heat sink of inverter is over temperature | Check if the heat dissipation is good or not |
| | UPS internal failed | Contact with technician |